



Spec No. MG1004/03 – 5ASTM

PRODUCT SPECIFICATION

Revision: 1 Effective: 2012

Product Information:

Trade Name	Non-sterile Powder Free Nitrile Examination Gloves
Intended Use	To conduct medical examination, diagnostic and therapeutic procedures to protect patient and user from cross contamination or infection. Usos: Manipulación en laboratorios, trabajos en hospitales y clínicas, preparación de cosméticos, fabricación de medicamentos, manipulación de alimentos, Mecánica de precisión.
Product Conformance	ASTM D6319 Current Revision and Customer Requirement
Material	Nitrile (Carboxylated Butadiene Acrylonitrile)
Cuff Finishing	Beaded
Color	LAVANDA
Type	Ambidextrous
Surface finish	Finger textured

Product Specification:

Dimension	Size	Palm Width (mm)	Length (mm)
	X-Small	75 ± 5mm	235min
	Small	85 ± 5mm	235min
	Medium	95 ± 5mm	235min
	Large	106 ± 5mm	235min
	Extra Large	115 ± 5mm	235min
	XX Large	125 ± 5mm	235min

Thickness	Single wall thickness (mm)	
	Location	Specification
	Cuff	0.05-0.08
	Palm	0.06-0.09
	Finger	0.08-0.14
	Beading	0.5min

Physical Properties (6mm die cut)	Un-aged	Aged
	Specification	Specification
Tensile Strength (MPa)	14 min	14 min
Ultimate Elongation (%)	500min	400min

Residual Powder	2.0 mg/glove maximum
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Quality Specification	Inspection Criteria	Sampling Plan/AQL
	* AND – Accept No Defects	Dimension
	Physical Properties	S2 – AQL 4.0
	Water Tight Test	G1 – AQL 1.0 (Single Normal Sampling)
	Visual Inspection – Major	G1 – AQL 2.5
	Visual Inspection – Minor	G1 – AQL 4.0
	Residual Powder	n = 5 (average)
	Packaging Labeling	n = 5 (AND)
	Glove Physical Counting	n = 5 (AND)

Packaging Configuration and Labeling

Packing	Gloves per Inner Dispenser (by weight) is per customer's requirement (e.g 100/200/250) 10 Dispensers per Outer Carton
Labeling	The dispensers and outer cartons shall have the following information/prints: Product description and Brand including size and net quantity of gloves. Country of Origin of Manufacturer and name and address of distributor. Single Use Only and/or the Symbol for single use and Non-Sterile.
Lot Numbering System	Per the customer's requirement or in house as per packing SOP. Manufacturing and/or expiry date where applicable.

Authorized by: Leonardo Ivan Menconi – Gerente comercial

Code:08011 al 08016 s/talle PM1015-14

LAVANDA colour – 3.5g (M size)